

Position	Amount	Type number	Description	PG
1	1	1382218724	COVER PLATE BL 2,5X240X686	28
2	1	1381218780	THICKNESSER DRIVE COVER SCHWARZ	49
3	1	1382218627	MOTOR CARRIER BL 5X285X290	34
4	1	1382218716	STRIP FL 25X10X290	25
5	1	1382218775	COVER, MACHINE STAND BL 2,00X310X460	35
6	1	1485218200	SPACER BOLT SW 14X46 M8/M6	15
9	1	1382218759	WASHER, MOTOR PULLEY BL 2,99XRD 39/10,2	12
10	1	7240218199	POLY-RIB PULLEY RDA 84,5X71 RDI 28 / NOR	38
11	1	8055142530	MECHANICAL MOTORBRAKE ASSEMBLY BW750	52
12	1	1332172545	BREMSSCHEIBE	
14	1	1332172448	FAN COVER ET	22
15	1	1331409665	LID, MOTOR TERMINAL BOX	13
16	1	1010001141	RECTIFIER, PRE-ASSEMBLED 230 V 3-PHASEN-	22
17	1	1331409657	LOWER CASING, MOTOR TERM. BOX	18
18	1	1011168163	MOTOR, PLANER/THICKNESSER HCM 5,50 DNB	69
19	1	1382218058	WORKSTAND HC 410	69
20	1	1382218767	FOOT FL 25X5X136	19
21	1	1142219120	SCALE 1,00X30X238 0,00-23,00 CM	20
22	1	1482218993	POINTER, THICKNESSER BED BL 1,50X88X125	25
23	1	1382218481	SIDE DELIMITATION FL 25X4X654	28
24	1	1380218042	THICKNESSER BED 405X670	63
25	1	1380218514	COLUMN, HEIGHT ADJUSTMENT	52
26	1	1381219131	CAP, SPINDLE	12
27	1	1380218522	COLUMN GUIDE, HEIGHT ADJUSTMT.	48
28	1	1380218565	CONICAL GEAR WHEEL Z=16 M2,5 45GRAD RDI	17
29	1	1485218650	GUIDE SHAFT RD 30X320	35
30	1	1381218747	BUSHING RD 45/38X11	25
31	1	1482218730	SETTING PLATE BL 2,99X84X90	17
32	1	1485218552	SHAFT, HEIGHT ADJUSTMENT RD 16X455	31
33	1	1381218585	BEARING, HEIGHT ADJUSTMENT RD 28/20X10	12
34	1	1385218598	BRAKE PAD RD 13,7X10	17
35	1	1485218609	LOCK BAR RD 16X310	29
36	1	1380218530	CAP, COLUMN	34
37	1	1485218544	THREADED ROD M 12/20/16X424 LI	34
38	1	1381053489	CONNECTOR RD 100 SPA 1000	19
39	1	1011219582	DUST CHUTE HC 410	47
40	1	2391203906	PLUG-IN BUFFER	10
41	1	1011219809	CHIP EJECTION HOOD	58
42	1	1485218382	AXLE RD 16X536	27
43	1	1380218425	TENSION BRACKET	24
44	1	7051204055	PRESSURE SPRING RDI 11X1,2X36	12

45	1	1382218430	TENSION BRACKET CLAMP BD 1,5X34X47	12
46	1	1482218870	CLAMPING PIECE FL 30X12X100	26
47	1	1482219094	COVER PLATE, DRILL CHUCK BL 1,5X118X168	21
48	1	1380218107	BEARING SEAT	35
49	1	7051218340	PRESSURE SPRING RDI 9X89X2,2	12
50	1	1382218899	COVER PLATE BL 2X141,8X698	28
51	1	1383219295	GUARD EXTRUSION 440 MM	32
52	1	1380218166	SIDE PANEL RECHTS	60
53	1	1380218263	BEARING BLOCK	17
54	1	1485218986	AXLE RD 16X440	27
55	1	7051219907	PRESSURE SPRING RDI 6,7X20X0,8	10
56	1	1485210365	STRAINING SCREW M 6X11 SW10	12
57	1	1385218253	OUTFEED ROLLER D26/36+-0,15X410/527 GUMM	58
58	1	1382218902	COVER PLATE BL 2,00X125,8X600	27
59	1	1380218158	SIDE PANEL LINKS	61
60	1	1385218075	MESSERWELLE	
61	1	0911014238	PLANER BLADE HSS 410X25X3 HC 410, SATZ=3	
62	1	1482218217	CUTTERBLOCK WEDGE 410 MM LANG	35
63	1	1485218242	FEED ROLLER RD 35,7X527 GERILLT	40
64	1	1482218365	RUECKSCHLAGSICHERUNG	
65	1	1142219324	SCALE 1,00X16X50 0	16
66	1	1382218791	HOOD COVER BL 2X99X371	30
67	68	1142219111	SCALE 1,00X16X50 0-5	15
68	1	1382219720	BOLT 60X130	25
69	1	7151218576	BEARING BUSH RD 16/20/24X16	13
70	1	1385218180	POLY-RIB PULLEY RDA 44,5X46 RDI 20 PN 6	28
71	1	1382218295	COVER PLATE BL 2X56X62	13
72	1	7246220551	KETTENRAD	20
73	1	1485218706	HEXAGON FIT BOLT SW19X42 / M 10 RUNDUMBE	20
74	1	1485218960	BOLT, CHAIN TENSIONER RD 24X85 M10	26
75	1	7246218280	CHAIN SPROCKET RDA 46,2X14/RDI 20 Z=10	13
76	1	7051005753	TORSION SPRING	14
77	1	1482218950	BRACKET FL 25X4X100	17
78	1	1482218640	TRANSMISSION LEVER BL 4,00X67X315	25
79	1	1141218910	ADHESIVE LABEL SILVER/BLACK 38X47 SYMB.	13
80	1	1482218616	TRANSMISSION BASE PLATE FL 140X10X208	33
81	1	1385218504	BOLT RD 15X75 / SW 24	27
82	1	7242218692	FLAT BELT PULLEY RDA 197X57,5 RDI 15	30
83	1	1485218498	BOLT, GEAR WHEEL RD 25X66	26
84	1	7247218941	GEARWHEEL/CHAIN SPROCKET RDA 174X30,5/RD	23
85	1	1383218868	FENCE EXTRUSION 1100 MM	48
86	1	1381218925	COVER, FENCE EXTRUSION 8X155X75	31

87	1	1485218633	WASHER RDA 25 RDI 10,1X4	14
88	1	1482218829	ANGLE BRACKET BL 2,99X79,5X(158) VORNE	20
89	1	1485218811	THREADED BOLT RD 25X140 M10/M16	28
90	1	1382218848	GUARD PLATE BL 2X80X286	25
91	1	1380218808	FENCE CARRIER	50
92	1	1482218837	ANGLE BRACKET BL 2,99X79,5X(158) HINTEN	20
93	1	1011170478	CUTTERBLOCK GUARD SCHÜTZLÄNGE 530 MM	57
94	1	1482218136	ANGLE BRACKET BL 5,00X94X236,5 HINTEN	25
95	1	1482218128	ANGLE BRACKET BL 5,00X94X236,5 VORNE	25
96	1	1380220268	JOINTING TABLE 438X834	68
97	1	1142219332	SCALE 1,00X10X55 0	16
98	1	1142219103	SCALE 1,00X10X55 0-5	15
99	1	1142219146	SCALE 1,00XRD39	17
100	1	1485218455	SETTING HANDLE RD 45X70	32
101	1	1485218471	SETTING SHAFT RD 25X299/M 20	35
102	1	1482218462	PLATE, SETTING HANDLE BL 2,99X23X44	14
103	1	1380218140	HINGE HINTEN	47
104	1	1383219163	BOLT 32 MM	15
105	1	1380218115	HINGE VORNE	47
106	1	1485218447	SETTING HANDLE RD 45X110	35
107	1	1482219191	LIMIT SWITCH PLATE BL 0,88X33X35	15
108	1	1382219003	CABLE CONDUIT BL 0,88X40X250	18
109	1	1382219356	SWITCH ENCLOSURE, UPPER BL 2,00X155X602	28
110	1	1382219950	STAY BL 1,50X50X142	21
111	1	1382219941	PLATE, CABLE BRACKET BL 2X181X338,5	28
112	1	1382219348	SWITCH ENCLOSURE, LOWER BL 2,00X253X527	33
113	1	1482218675	CLAW PLATE, CABLE CONDUIT BL 2,00X110X11	17
114	1	1011219442	CABLE GUIDE	41
115	1	8133219910	SWITCH KSK DN 3X400V M=8,0A K3000	60
116	1	1382219593	MOVER PLATE BL 2,5X100X112	17
117	1	2391202772	GLIDE PIECE	10
121	1	1010633970	SLIP COUPLER ET	37
193	1	1384219981	CUTTER GUARD, STANDARD 88X530	36
500	1	6175174166	THREAD CUTTING SCREW A	10
501	1	141150130	Washer	10
502	1	141110640	Fillister head screw	12
503	1	141151940	Washer	10
504	1	6202002305	HEXAGON NUT, PREV. TORQUE TYPE	10
505	1	6305002486	Washer	10
506	1	141114860	Hexagon head screw	12
507	1	6174093740	COUNTERSUNK HEAD TAPPING SCREW	10
508	1	6143167761	FISHBOLT M 8X30 TYP: 0828-30	16

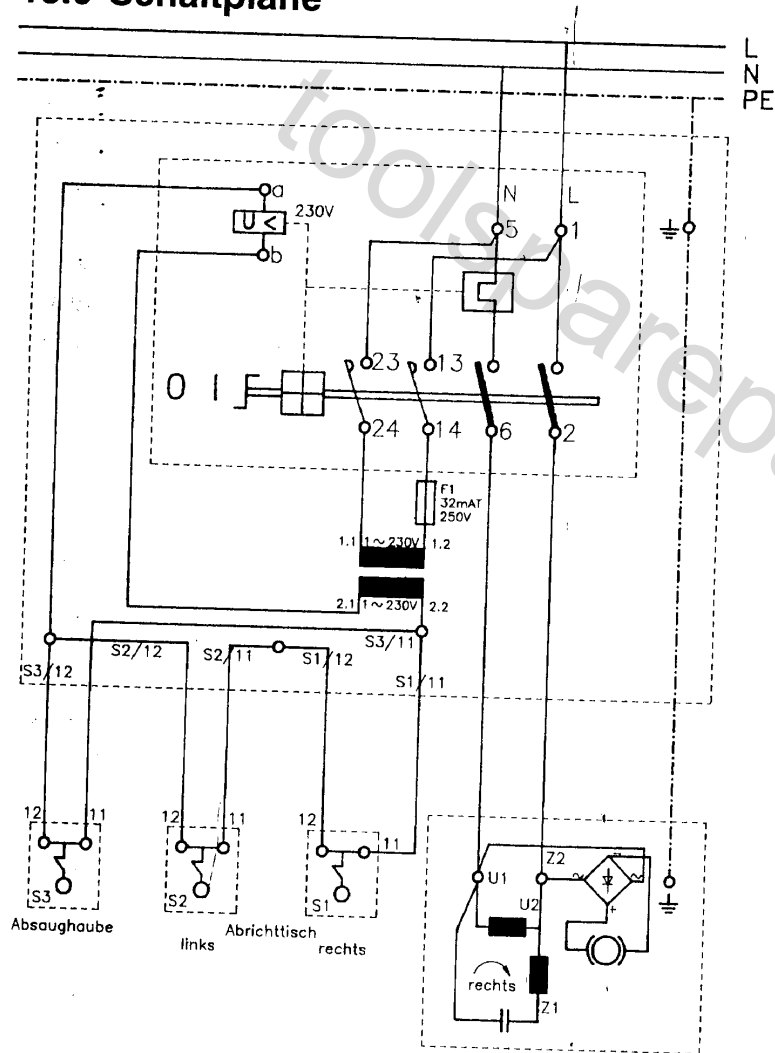
510	1	6103005270	HEXAGON HEAD SCREW M 10X20 VERZ.	10
511	1	141151340	Washer	10
512	1	6721041822	FEATHER KEY A 6X6X25	10
513	1	6304001745	Serrated lock washer	10
514	1	141110570	Fillister head screw	10
515	1	6265167657	TIN NUT	12
516	1	6189011421	CROSS REC'D SAUCER-HEAD SCREW 5X20-Z VE	10
517	1	141113040	Fillister head screw	10
518	1	6304084047	Serrated lock washer	10
519	1	6121023081	Cap screw	10
520	1	6110017942	Truss head screw	10
521	1	141122870	Self-tap. fill. h. screw	10
522	1	6103015675	Hex head screw	10
523	1	6103001224	HEXAGON HEAD SCREW M 10X25 VERZ.	10
524	1	7150015698	BEARING BUSH RD 16X18X17	13
525	1	141122150	Self-tap. fill. h. screw	12
526	1	6205055744	HEXAGON THIN NUT M 12 VERZ. FORM B	10
527	1	7104167670	THRUST WASHER AS 1226	13
528	1	7104167661	THRUST NEEDLE COLLAR AXK 1226	19
529	1	6400121379	Retaining ring shaft	10
530	1	7152171107	LUBRICATING NIPPLE CM 6	13
531	1	6202002313	HEXAGON NUT, PREV. TORQUE TYPE	10
532	1	141150140	Washer	10
533	1	7003167709	HANDWHEEL P 206-160-K14 MIT BALLENGRIF	37
534	1	6720008538	WOODRUFF KEY	10
535	1	6415178954	CLAMPING RING A 16 MIT SCHRAUBE	26
536	1	7006073730	RATCHET LOCK LEVER, FEMALE M 10 IG 18 MM	21
537	1	6205032396	HEXAGON THIN NUT	10
538	1	141114000	Cap screw	12
539	1	6205167640	HEXAGON THIN NUT M 20 LINKS VERZ.	13
540	1	141130100	Hexagonal nut	10
541	1	6264166657	CAGE NUT	10
542	1	6164029245	Grub screw w.internal hexagon	10
543	1	7006073730	RATCHET LOCK LEVER, FEMALE M 10 IG 18 MM	21
544	1	6172015687	CROSS REC'D PAN HEAD TAP.SCREW	10
545	1	6141167578	EYE BOLT M 10X110 VERZ.	21
546	1	6500167600	PARALLEL PIN 10 h8X50	12
547	1	141110320	Hexagon head screw	12
548	1	141131010	Hexagonal nut	10
549	1	6121151098	HEXAGON SOCKET HEAD CAP SCREW M 6X25 VER	10
550	1	141150050	Washer	10
551	1	6161167620	HEX. SOCKET SET SCREW, FLAT PT M10X60 VE	13

552	1	7632167711	O-RING 52,07X2,62	10
553	1	141130130	Hexagonal nut	12
554	1	6551116113	STUD BOLT, HEADLESS B M 8X110 VERZ.	14
555	1	6127059193	HEXAGON SOCKET HEAD CAP SCREW	10
557	1	6306009980	SHIM RING S 16X22X1,5	10
558	1	7100093418	DEEP GROOVE BALL BEARING 25X52X15 6205-2	24
559	1	6163087683	HEX. SOCKET SET SCREW, DOG PT. M 8X12 VE	10
560	1	6300016713	Washer	10
561	1	6172028215	Fillister head screw	10
562	1	6131059530	CROSS RECESSED FLAT HEAD SCREW	10
564	1	6500074440	PARALLEL PIN 6 m6X20	10
565	1	141180040	Retaining ring	10
566	1	141180390	Retaining ring	12
567	1	6205028038	HEXAGON THIN NUT	10
568	1	6721059322	Parallel key	10
569	1	141180090	Retaining ring	12
570	1	6306009760	SHIM RING 16X22X1 VERZ.	10
571	1	1381167697	HANDLE 24X4X100 ROT	13
572	1	7236167741	ROLLER CHAIN 74 GLIEDER 1/2" TEILUNG EN	22
573	1	7233167732	POLY-RIB BELT 13 PJ 1321 TYP 520	35
574	1	7232167720	FLAT BELT 900X12X1,5 GELB	31
575	1	6103031271	HEXAGON HEAD SCREW M 8X30 VERZ.	10
576	1	141124120	Hexagon head screw	10
577	1	7053016795	Cup spring	10
578	1	7100067433	DEEP GROOVE BALL BEARING 15X35X11 6202-2	20
579	1	141131020	Square nut	12
580	1	6103001178	Hex head screw	10
581	1	141123480	Hex head screw	10
582	1	6121121296	HEXAGON SOCKET HEAD CAP SCREW	10
583	1	6304084039	SERRATED LOCK WASHER	10
584	1	6202002291	HEXAGON NUT, PREV. TORQUE TYPE	10
585	1	6503050429	CLAMPING SLEEVE 8X16	10
586	1	6503167830	CLAMPING SLEEVE 8X32	10
587	1	6162167616	HEX. SOCKET SET SCREW, CONE PT M20X20 VE	15
588	1	141114030	Cap screw	10
589	1	141121940	Cap screw	12
590	1	6103001259	HEXAGON HEAD SCREW M 10X40 VERZ.	10
591	1	141122690	Hexagon head screw	10
592	1	8116011850	LIMIT SWITCH	37
593	1	8244167960	HEXAGON THIN NUT PG 9 MIT PG-GEWINDE	10
594	1	8240167752	SEAL NIPPLE PG 9	10
595	1	8116167973	LIMIT SWITCH	37

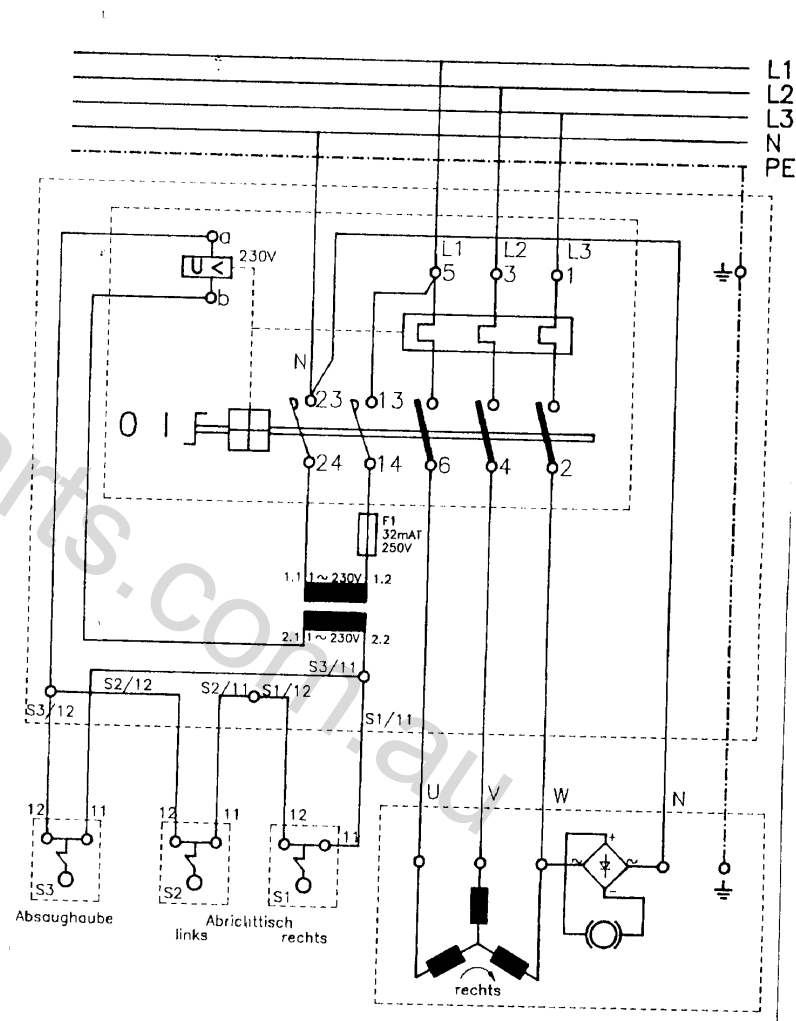
596	1	8490118536	CABLE TIE 3,5X180	10
597	1	8240015103	STRAIN RELIEF ZEV 12-14 / PG 13.5	19
599	1	141150020	Washer	10
600	1	6172032905	CROSS REC'D PAN HEAD TAP.SCREW ST 3,5X16	10
601	1	7053081619	CUP SPRING	10
602	1	8215166059	PLUG CEE RED 16 A 3P+N+PE PHW	31
603	1	8240015090	STRAIN RELIEF ZEV 9-12/PG 11	14
604	1	1382167771	PIPING CLIP RD 20/BREITE 12 BOHRUNG 5,3	14
605	1	6172011150	CROSS REC'D PAN HEAD TAP.SCREW ST 4,8X32	10
606	1	1381219611	PLUG RD 38,4X12,5 TYP F 30	12
609	1	6721165319	FEATHER KEY A 8X7X45 ET	10

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18.0 Schaltpläne



HC 320 - 230 V



HC 320/410 - 400 V